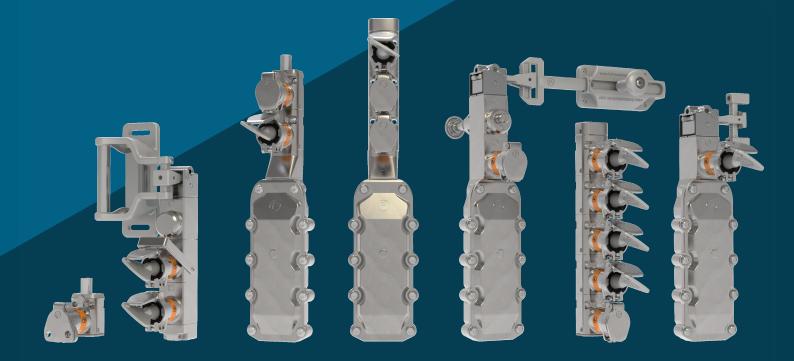


#### SCHWEI

Rolf Muri AG Einsiedlerstrasse 533 CH-8810 Horgen Telefon: 044/727 99 00 E-Mail : office@rolfmuri.ch



Interlocks for Hazardous Locations & Explosive Atmospheres

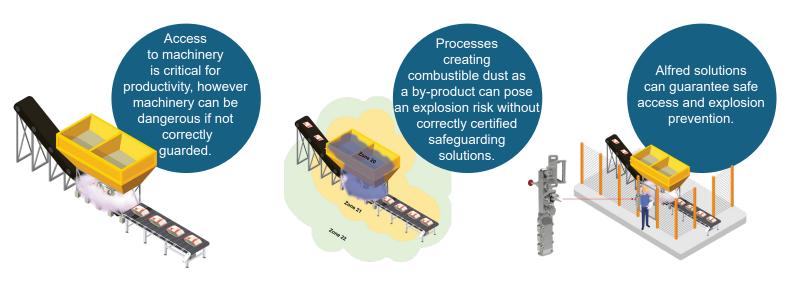


#### What is Alfred?

In hazardous locations and explosive atmospheres, installing incorrectly certified equipment can lead to devastating losses; financially through loss of production and damage to facilities to the most extreme cases, where incidents lead to injured personnel or even loss of life.

Alfred is a safeguarding solution which combines machinery safety with protection against explosive atmospheres to keep operators and businesses safe.

The Alfred solution provides mechanical and electromechanical interlocks, or a combination of both for volatile environments, and hazardous locations.



#### Who are Fortress?

Fortress are safety experts who design and manufacture customised safety equipment, protecting people working in hazardous workplaces. We educate and offer tailored safety solutions which are reliable and extremely durable, guaranteeing minimal downtime while always keeping your people as safe as possible.

#### Who is Alfred?

Our inspiration for the range is Alfred Nobel, a world-renowned chemist and inventor, his most famed creation being that of dynamite in 1867. Alfred was appalled to see how his invention was used in military operations. To heal a damaged legacy, he dedicated his fortune to the Nobel Prize, an institution which has since inspired multiple generations. The Nobel Peace Prize most notably celebrates those who have sought peace and resultantly saved countless lives across the world.

Through our Alfred range, we intend to save lives by providing the best safety solutions.



#### Why Choose Alfred?

#### Highly Customisable

Contact our team to discuss and design your unique Alfred solution

#### Proactive Inhibit Functions Protect from unexpected

restart with safety keys



Robust

Stainless steel manufacture with a retention force of 7kN



#### Reliable

Third party certified to guarantee the highest level of safety and product longevity



Maximise Productivity Designed to enable efficient access with installation local to

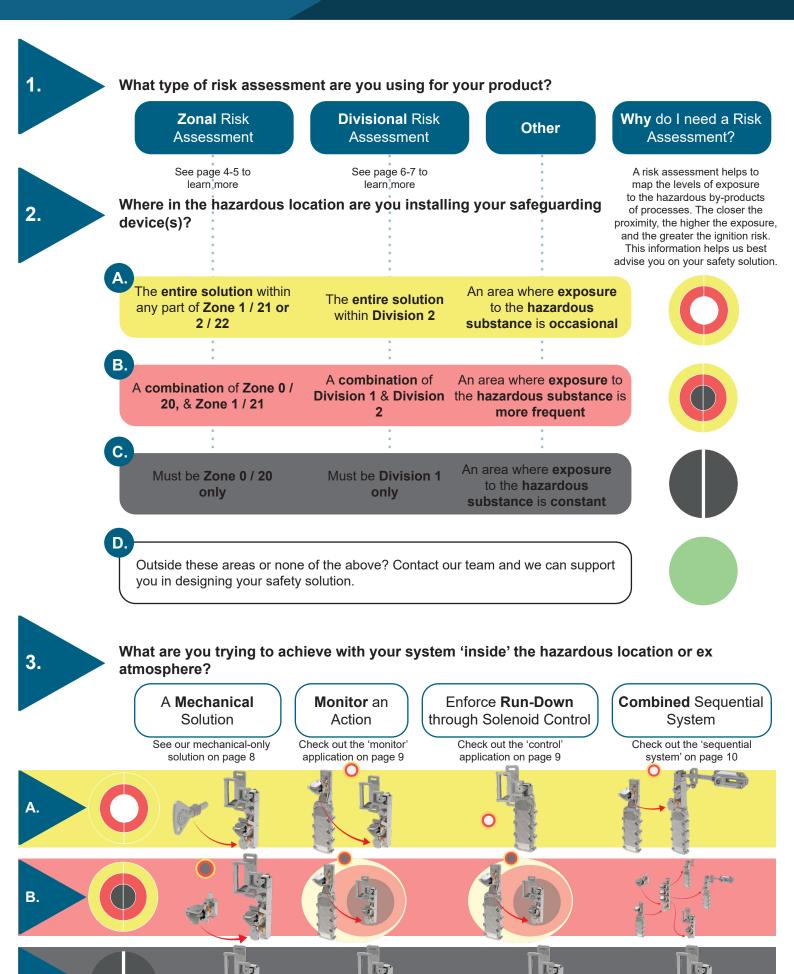


processes

#### FORTRESS

A Halma company

## How Can I Build My Safeguarding Solution?



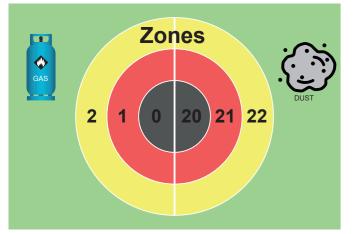
C.

### **Global Ex Product Rating Guide**

#### Locality of Ex Environment

How close to the operation which is creating combustible or flammable products is your product being placed?

The area surrounding an ex environment can be split into zones which relate to the proximity to the ex combustible / flammable by-product creation and the frequency of exposure to these by-products.





Constant / continuous exposure explosive atmosphere is continuously present during normal operation. Alfred mechanical solutions can allow access in Zones 0 / 20, sequential systems can be used to achieve monitoring and controlled access into and out of Zone 0 / 20.

Occasional exposure explosive atmosphere is occasionally present during normal operation. Alfred can be located within this region defined as Zone 1 (Gas), Zone 21 (Dust). Category 2.

Low frequency exposure explosive atmosphere is not likely to occur in normal operation but could occur. As this is a lower risk area than Zone 1/21. Alfred can also be located within this region, defined as Zone 2 (Gas), Zone 22 (Dust).

Zero exposure explosive atmosphere will never occur in normal operation. In this locality there is no risk of explosion, and no consideration for Ex protection is required, thus any interlock can be used.

#### **Temperature Considerations**

- Environmental operating temperature
- Maximum permissible surface temperature
- Ignition temperature of combustible Dust / ignitable Gas

#### **Temperature Considerations**

Temperature classification, refers to the maximum surface temperature a device in this location can reach.

Some combustible dusts and ignitable gases have a low ignition temperature. If the surface temperature of a device in this location surpasses the lowest ignition temperature of the gas or dust an e could occur.

Thus the lower the maximum surface temperature of the device,

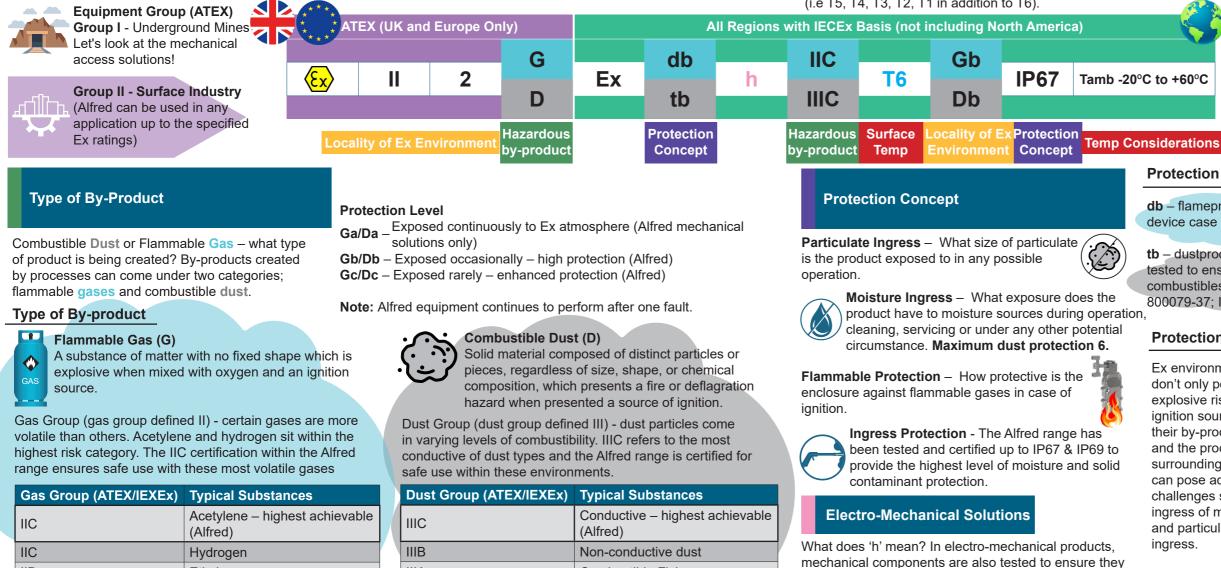
T6 – can be used with any hazard which will not ignite at tempera below 85°C (Alfred is suitable for use in this environment accordin IECEx and ATEX).

Alfred can be used with all ignitable temperatures above those list (i.e T5, T4, T3, T2, T1 in addition to T6).

pose no risk of ignition; this includes actuators, heads,

lock modules, and escape releases.

FORTRESS





Ethylene

Propane

IIB

IIA

IIIA

Combustible Flyings

5



Environment - this will affect how the device can operate in normal conditions.

Product Surface - when in this environment, what is the maximum surface temperature the product can reach?



#### Flammable / Combustible Substance - what is the minimum temperature that will cause this to ignite?

	Temperature classification, maximum permissible surface temperature (Gas or dust ignition temp must be higher)						
	NEC 505 CEC 18 ATEX / IECEx	May Surface Lemp					
	T1	450°c (842°F)					
n .	T2	300°C (572°F)					
explosion		280°C (536°F)					
		260°C (500°F)					
the better!		230°C (446°F)					
the better.		215°C (419°F)					
atures	Т3	200°C (392°F)					
ng to		180°C (356°F)					
		165°C (329°F)					
- 4 - J	T4	135°C (275°F)					
sted		120°C (248°F)					
	T5	100°C (212°F)					
	Т6	85°C (185°F)					
S0°C	Ambient temperature (tamb); or operating temperature refers to the thermal conditions a device operates under in normal circumstances.						

The tamb for Alfred is between -20°C and +60°C.

#### **Protection Type**

db - flameproof enclosure; explosions are contained within the device case in case of internal ignition (re. IEC EN CAS UL 60079-1)

tb – dustproof enclosure; protected against all dust ingress and tested to ensure dust build up on surface does not cause ignition of combustibles in maximum temperature conditions (IEC EN 800079-37; IEC EN 800079-38)

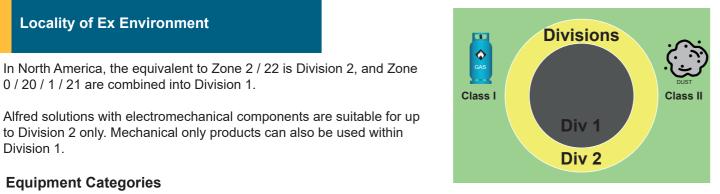
#### **Protection Concept**

Ex environments don't only pose an explosive risk with ignition sources, their by-products and the processes surrounding them can pose additional challenges such as ingress of moisture, and particulate

Ingress Protection (IP)						
D	Dust protection		Water protection			
0	No protection	0	No protection			
1	>50mm	1	Vertical drip			
2	>12.5mm	2	Angled drip			
3	>2.5mm	3	Spray			
4	<ul><li>4 &gt;1.0mm</li><li>5 Dust-protected</li></ul>		Splash			
5			Jet			
6	Dust-tight	6	Powerful jet			
			Temporary immersion			
67	67 IP69		Immersion			
			Powerful high temp water jets			

### North American Ex Product Rating Guide

to Division 2 only. Mechanical only products can also be used within



#### **Equipment Categories**

Division 1.

Locality of Ex Environment

0 / 20 / 1 / 21 are combined into Division 1.

Class I –		nitable concentrations are likely conditions. Alfred mechanical	Γ	Group A Acetylene	Group C Ethylene	
Flammable gases, — vapours or liquids.	-	nitable concentrations are not mal operating conditions.		<b>Group B</b> Hydrogen	Group D Propane	
Class II –	0	nitable concentrations are likely conditions. Alfred mechanical	Γ	Group F Coal Dust		
Combustible dust.		nitable concentrations are not mal operating conditions.		<b>Group G</b> Grain Dust		
-				North An	nerica	
Class III –	under normal operation	nitable concentrations are likely conditions. Alfred mechanical			db	
Ignitable fibres — and flyings.	units only. Division 2 – Where ig	nitable concentrations are not		AEx		
and hyings.	-	mal operating conditions.			tb	
Type of By-Product					Protection Concept t	Тур ру-рі
Combustible Dust or Flam		Protection Level Gauna Exposed continuous	y to Ex	atmosphere	(Alfred mech	nanio

of product is being created? By-products created by processes can come under two categories; flammable gases and combustible dust.

#### Type of By-product

### Flammable Gas (G)

A substance of matter with no fixed shape which is explosive when mixed with oxygen and an ignition source.

Gas Group (gas group defined II) - certain gases are more volatile than others. Acetylene and hydrogen sit within the highest risk category. The IIC certification within the Alfred range ensures safe use with these most volatile gases.

Typical Substances	North American Division		
Acetylene – highest achievable (Alfred)	Class I, Group A (Alfred)		
Hydrogen	Class I, Group B		
Ethylene	Class I, Group C		
Propane	Class I, Group D		

- nical Exposed continuously to Ex atmosphere (Alfred Ga/Da – solutions only)
- **Gb** / **Db** Exposed occasionally High protection (Alfred)
- Gc / Dc Exposed rarely Enhanced protection (Alfred)

Note: Alfred equipment continues to perform after one fault.

### Combustible Dust (D)



Solid material composed of distinct particles or pieces, regardless of size, shape, or chemical composition, which presents a fire or deflagration hazard when presented a source of ignition.

Dust Group (dust group defined III) - dust particles come in varying levels of combustibility. IIIC refers to the most conductive of dust types and the Alfred range is certified for safe use within these environments.

	Typical Substances	North American Division	
]	Conductive – highest achievable (Alfred)	Class II Group E (Alfred)	
	Non-conductive dust	Class II, Group F/G	
	Combustible Flyings	Class III	

### **Temperature Considerations**

- · Environmental operating temperature
- · Maximum permissible surface temperature
- · Ignition temperature of combustible Dust / ignitable Gas

#### **Temperature Considerations**

Gb

Db

**Protection Concept** 

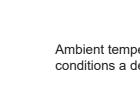
Temperature Classification, refers to the **maximum** surface temperature a device in this location can reach.

Some combustible dusts and ignitable gases have a low ignition temperature. If the surface temperature of a device in this location surpasses the lowest ignition temperature of the gas or dust an explosion could occur.

Thus the lower the maximum surface temperature of the device, the better

T4 – can be used with any hazard which will not ignite at temperatures below 135°C (Alfred is suitable for use in this environment according to North American Certification).

Alfred can be used with all ignitable temperatures above those listed (i.e T T2, T1 in addition to T4).



The tamb for Alfred is between -20°C and +60°C.

Particulate Ingress – What size of particulate,  $\langle \rangle$ is the product exposed to in any possible operation.

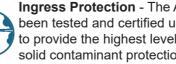
**IP67** 

Protection

Concept

Moisture Ingress – What exposure does the product have to moisture sources during operation, cleaning, servicing or under any other potential circumstance. Maximum dust protection 6.

Flammable Protection – How protective is the enclosure against flammable gases in case of ignition.



FORTRESS

Ingress Protection - The Alfred range has been tested and certified up to IP67 & IP69 to provide the highest level of moisture and solid contaminant protection.



by-produc processes them can additional such as ing of moisture particulate

6

IC

IIC

pe of

oroduct

**T4** 

T110°C

Temp



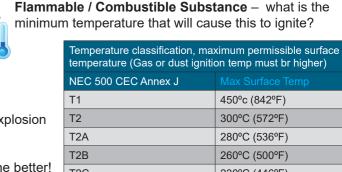




Environment - this will affect how the device can operate in normal conditions?

**Product Surface** – when in this environment, what is the maximum surface temperature the product can reach?





	11	450°C (642°F)
	T2	300°C (572°F)
	T2A	280°C (536°F)
	T2B	260°C (500°F)
r!	T2C	230°C (446°F)
	T2D	215°C (419°F)
	Т3	200°C (392°F)
	ТЗА	180°C (356°F)
	Т3В	165°C (329°F)
3,	T4	135°C (275°F)
	T4A	120°C (248°F)
	Т5	100°C (212°F)
	Т6	85°C (185°F)

Ambient temperature (tamb); or operating temperature refers to the thermal conditions a device operates under in normal circumstances.

### **Protection Type**

**db** – flameproof enclosure; explosions are contained within the device case in case of internal ignition (re. IEC EN CAS UL 60079-1)

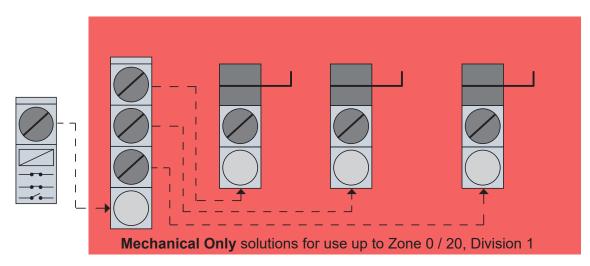
tb – dustproof enclosure; protected against all dust ingress and tested to ensure dust build up on surface does not cause ignition of combustibles in maximum temperature conditions (IEC EN 800079-37; IEC EN 800079-38)

on Concept							
on Concept	Ingress Protection (IP)						
nments	Dust protection			ater protection			
pose an	0	No protection	0	No protection			
risk with	1	>50mm	1	Vertical drip			
ources, their cts and the	2	>12.5mm	2	Angled drip			
s surrounding	3	>2.5mm	3	Spray			
pose	4	>1.0mm	4	Splash			
challenges	5	Dust-protected	5	Jet			
ngress	6	Dust-tight	6	Powerful jet			
re, and				Temporary immersion			
e ingress.	P67 IP69		8	Continuous immersion			
			9	Powerful high temp water jets			

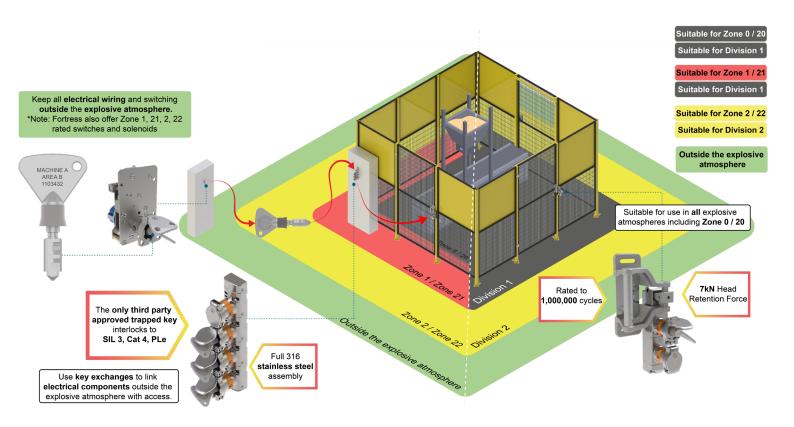
#### Mechanical Only Solutions

To keep all electrical wiring outside the explosive atmosphere and hazardous location or when installing safeguarding devices into Zone 0, Zone 20, or Division 1, you will need a mechanical only solution.

Trapped key systems eliminate most of the wiring associated with other types of interlocks by using keys to control power and access in sequence.



In the example system below, all electrical wiring is kept outside of Zone 2 / 22 or Division 2 (North America) and access is achieved by the release of a solenoid-controlled key shown on the left-hand side of the image, which is inserted into a key exchange, and used to enter the guard through the product shown on the right-hand side.

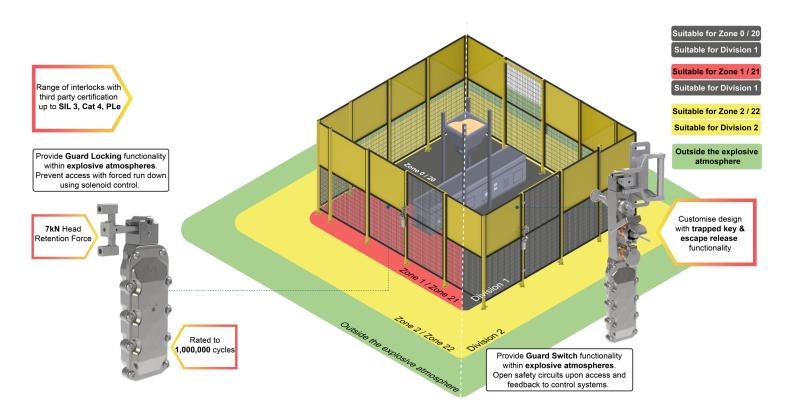


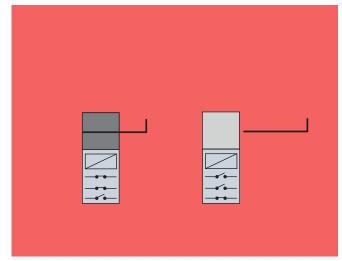
#### **Electromechanical Solutions in Hazardous Locations or Ex Atmospheres**

Maximising uptime is crucial for productivity. Solenoid locking interlocks and non-locking interlocks with or without trapped keys can be installed for fast and frequent access to the equipment. Controlled access and power isolation solutions within the Alfred range have been certified for use up to Zone 1, 21, or Division 2 (North America Only).

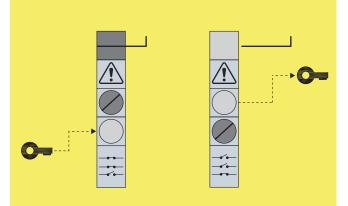
In the example below, two access points are guarded by two different devices:

- On the left of the image, a guard lock ensures a run-down time is completed within the cell before access can be granted. The solenoid-controlled lock can be 'unlocked' allowing the guard to be opened.
- On the right side of the image, a safety switch with trapped key adapters monitors the access. An access key needs to be presented to gain access. A safety key carried by the operator prevents restart of equipment. If an operator does become trapped within the safeguarded space, an escape release will override the key mechanism to provide escape.





Electromechanical solutions with solenoid control for use up to Zone 1 / 21 or Division 2



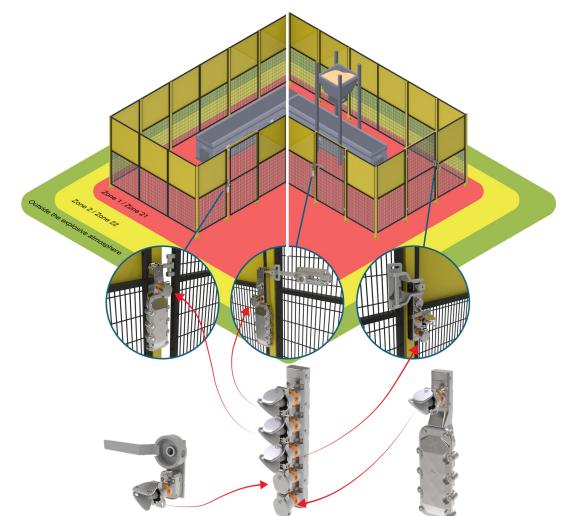
Electromechanical solutions with monitoring switch for use up to Zone 1 / 21 or Division 2

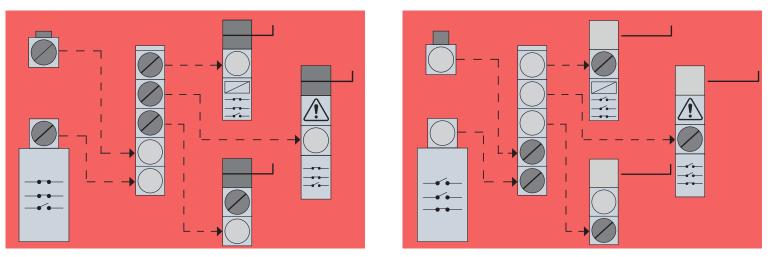
#### Sequential Systems for Hazardous Environments

Sequential systems ensure processes such as electrical isolation, fluid power isolation and access are controlled in a specific order.

In this system, access cannot be permitted until an exchange of keys from two sources of power (fluid and electrical) release a set of keys which permit entry to various entryways in the safeguarding. Electrical components in this system can all operate up to Zone 1 / 21 or Division 2, whilst mechanical only components can safely operate up to Zone 0 / 20 & Division 1.

Fluid power valves can be isolated with a trapped key bolt module to release a key, while key switches are used to isolate the electrical power to the system. Sequential design prevents access until both sources are isolated.





Sequential systems can allow access from Zones 1 / 21 or Division 2 into Zones 0 / 20 or Division 1.

### Trapped Key Terminology

Trapped key part numbers describe their units in the reference state we call the "Normal State", which means the following will be true:

- Switches will be in their described state, i.e. "Normally Closed" or "Normally Open"
- Any keys used as personnel keys will be inserted in a lock.

Locks are split into two groups, which are described in the part number as shown below:

• Normally In Locks (NIL) have keys inserted in the Normal State



Normally Out Locks (NOL) do not have keys inserted in the Normal State

For a typical machine guarding system, the system will be described with all units in their Normal State

(i.e. machine running). For more complicated systems, the system might be described with some units in their Normal state, and others in their Opposite State. Similarly, the process to convert a system in its normal state to the system in its opposite state will result in steps where parts of the system are in Normal State, parts are in Opposite State.

#### Definitions

Partially sequential; the lock at the top of a group of locks (NIL or NOL) must be inserted and rotated first, follow by the rest in any order

Non-sequential; locks within a group (NIL or NOL) can be trapped or removed in any order

Sequential; locks within a group (NIL or NOL) must be inserted and rotated in order of their position, with the top of the group inserted first.

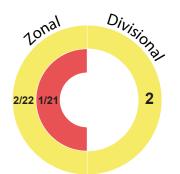
- Z NIL Partially sequential, NOL Partially sequential
- Y NIL Non-sequential, NOL Non-sequential
- W NIL Partially sequential, NOL Non-sequential

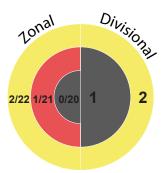
#### **Standard Sequence**

- Z EXPBMS mechanical only, and switch monitored
- Y EXPXMS mechanical only
- W EXPXMS...-XT4.. switch monitored key exchange sequences which include only Normally In Locks will have a standard 'W' sequence.

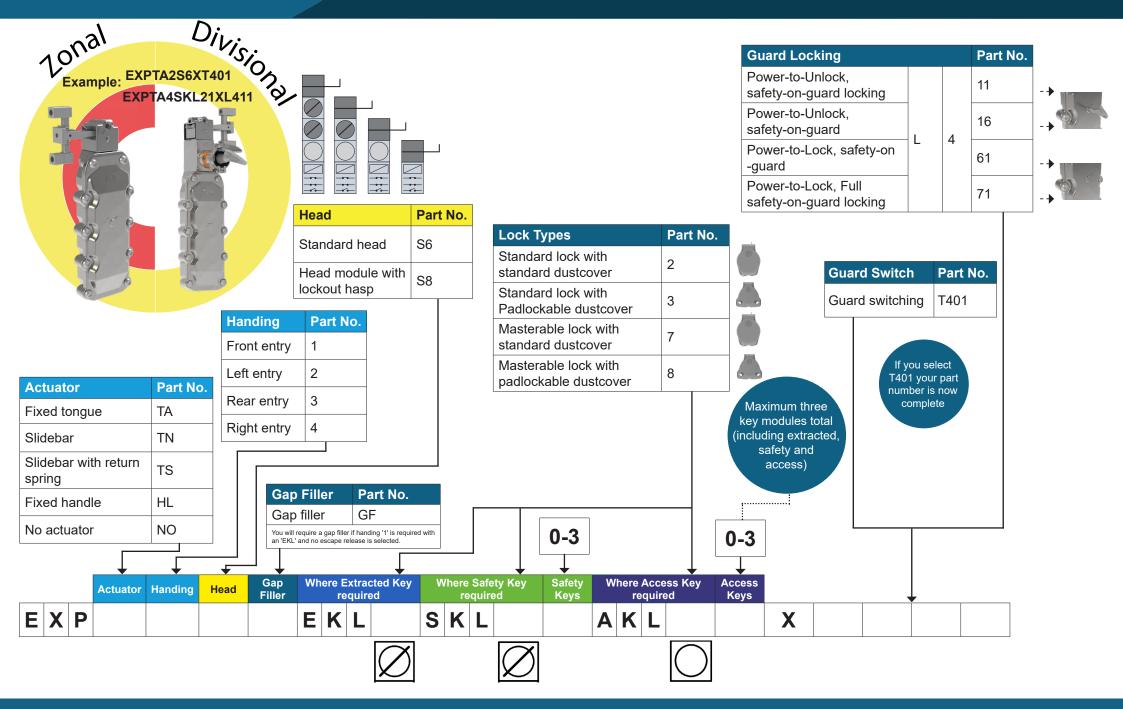
Sequence Letter	Lock Type closest to Top / Head / Bolt / Cap	Normally In Locks Sequence	Normally Out Locks Sequence	XT401 Switch State Change
Z	Normally In	Partially Sequential	Partially Sequential	Key turned in top Normally Out lock
Y	Normally In	Non-Sequential	Non-Sequential	Key turned in bottom lock of unit
W	Normally In	Partially Sequential	Non-Sequential	Key turned in bottom lock of unit

Throughout the following configuration pages we distinguish the zonal and divisional areas to which our Alfred units are suitable for using the below diagrams. For clarification on zones and divisions please refer to pages 4-7.

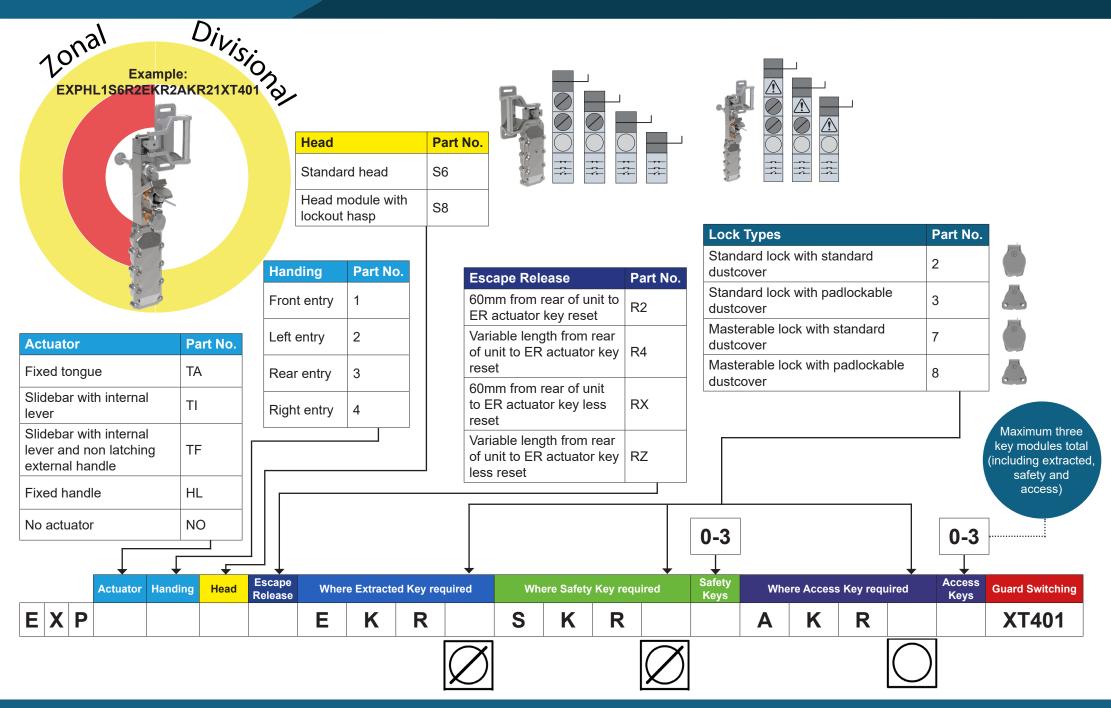




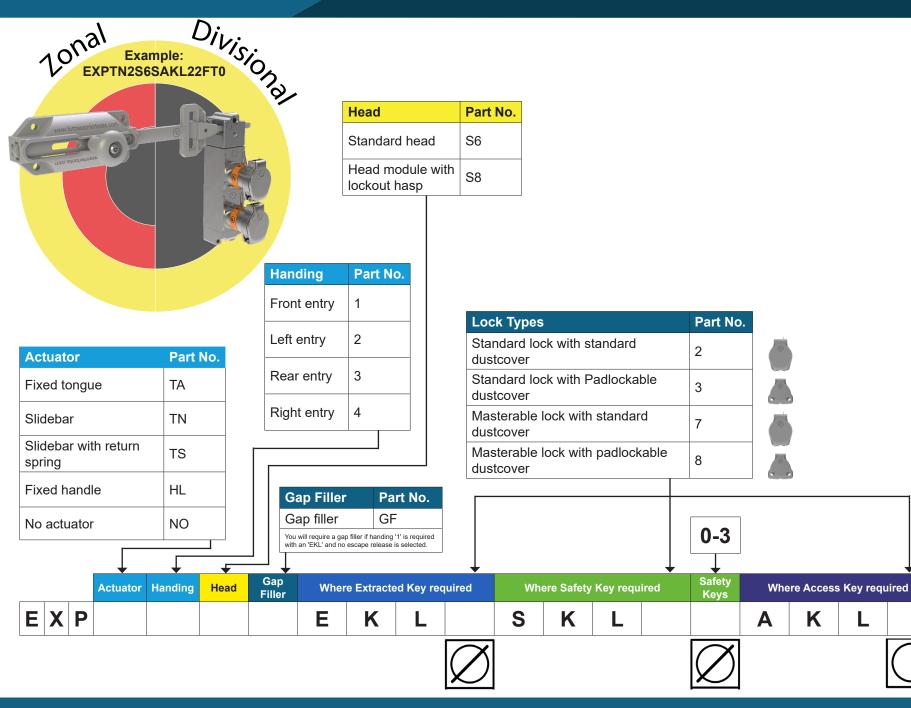
### **Guard Locks and Guard Switches with up to Three Key Modules**



### Guard Switch With Escape Release with up to Three Key Modules



### Mechanical Guard Interlock With Up To Three Key Modules



Maximum three

key modules total

(including extracted,

safety and

access)

FT0

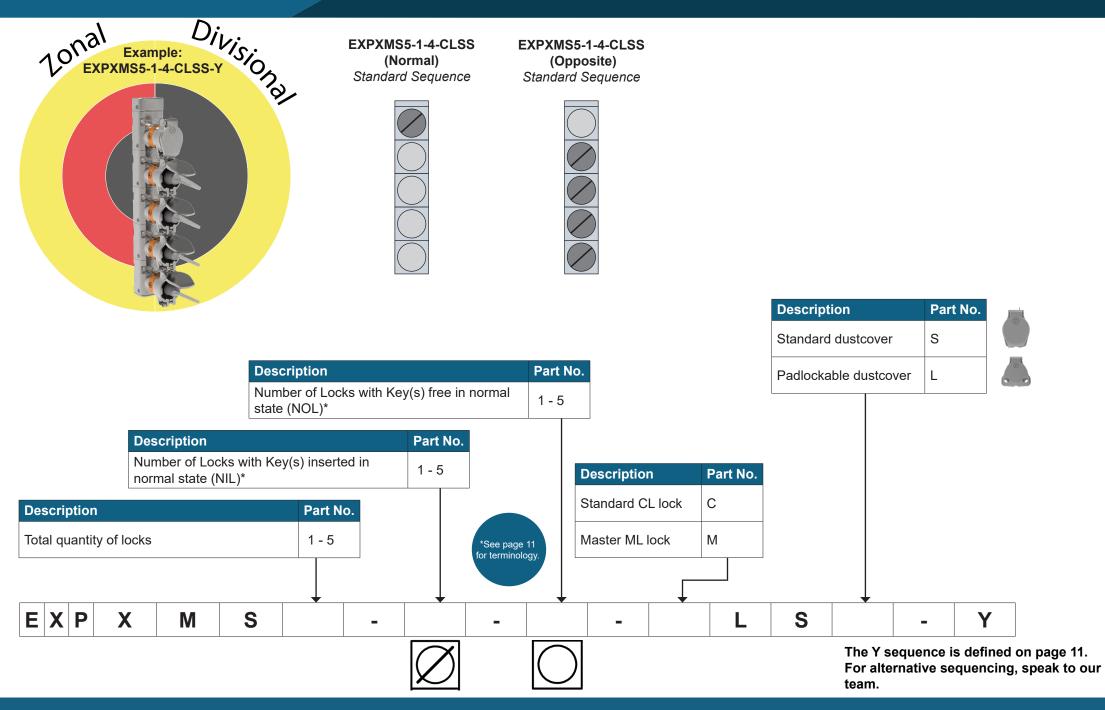
.....

0-3

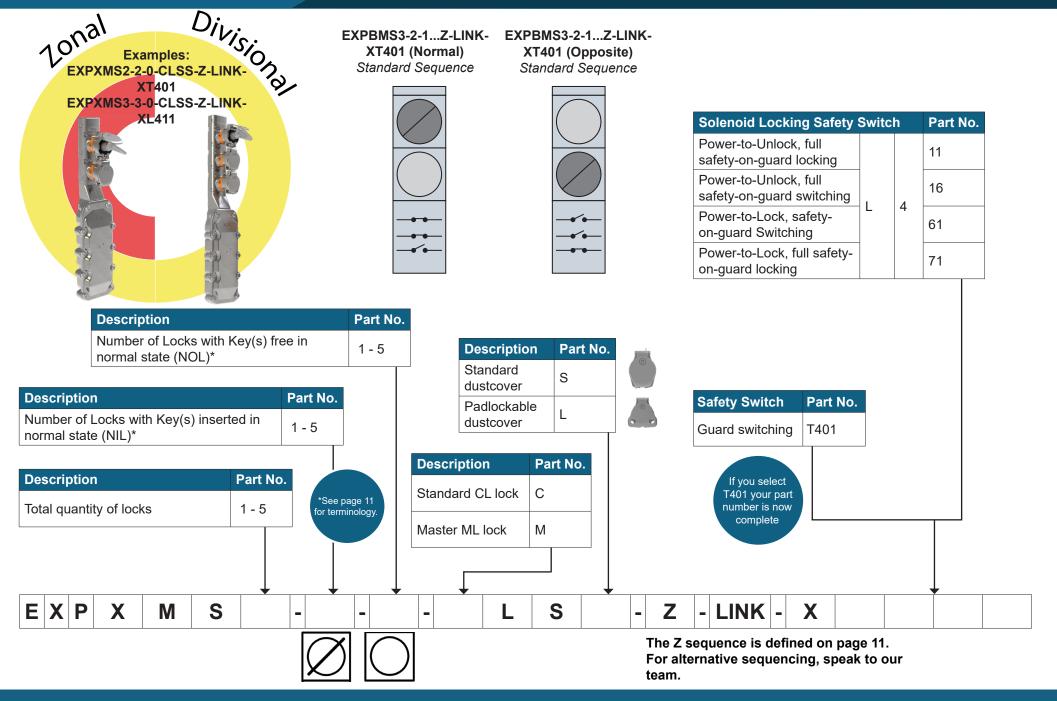
Access

Keys

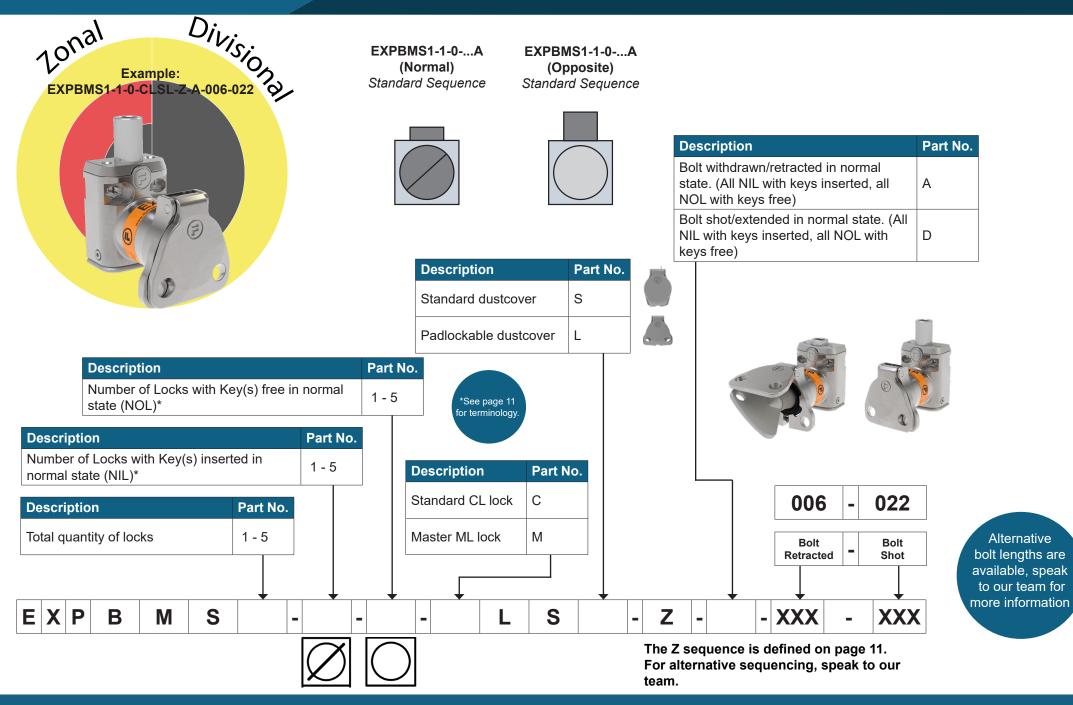
### Mechanical Key Exchange



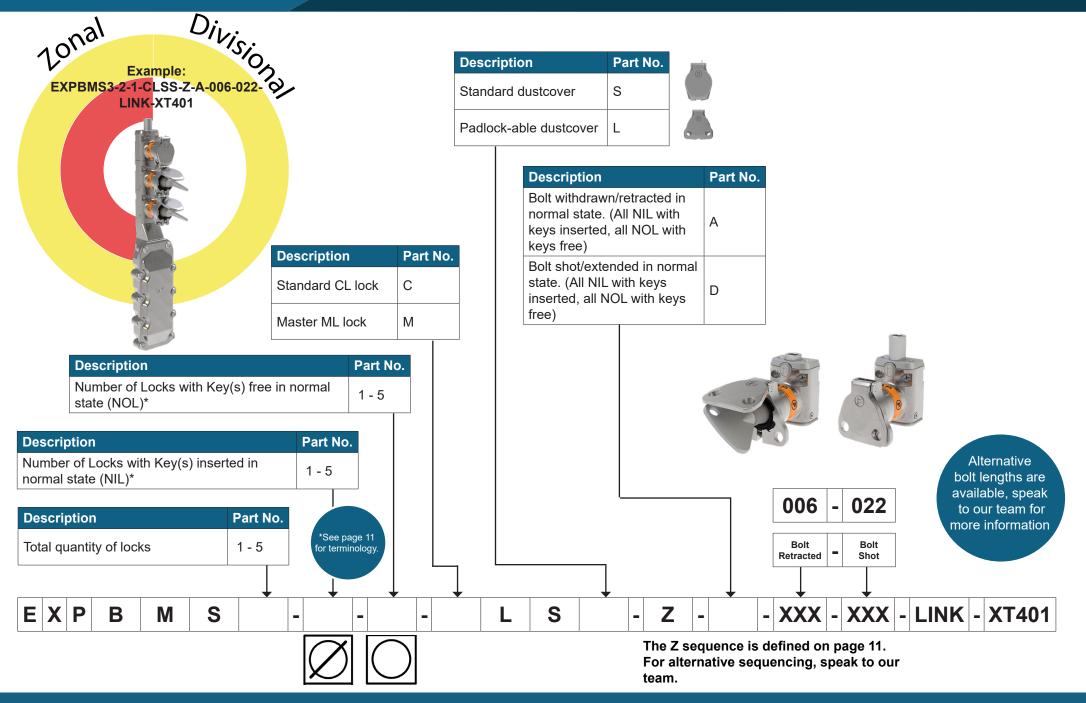
### Mechanical Key Exchange with Solenoid Control / Monitoring Switch



### **Mechanical Bolt Module**



### Mechanical Bolt Module with Monitoring Switch





#### SCHWEIZ

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# FORTRESS

We have the peace of mind that our workers are safe and protected by fortress equipment.



## -FORTRESS-

Fortress is best at providing customised solutions at a rapid turnaround - reacting immensely to a challenge to put the customer's needs first.



## **FORTRESS**

Fortress' best quality is providing each customer the most robust and safe solution - all while being completely customizable and retaining a high level of quality.



# -FORTRESS

We value suppliers that can help navigate the standards and provide guidance that is directly linked to our applications.



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