









SAFETY DEVICES





SENSITIVE EDGES

The sensitive edge is a safety component used to avoid crashing or cutting risks by sliding doors, automatic moving guards, automated moving guards, electrical gates, etc.

The edges feature a PVC coating with an internal sensor, consisting of 2 conductive blades, separated by a non-conductive part. When the edge is pressed, the blades come into contact and make the circuit.

The change in state of the internal sensor (NO to NC) is processed by the "control unit" that emits a stop signal to the machine thereby removing the hazardous situation.

PRE-ASSEMBLED

EDGES



Standard version; length upon customer's request with pre-assembled sensor and aluminium support.

Models available: Type B0, Type B1N, Type B2N.

EDGE TYPE "B0"

Profile made of black EPDM. It ensures maximum sensitivity to activation. Particularly suitable as an emergency button or as an alternative to emergency wire micro switching.

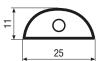
Supplied with both side adhesive tape for wall fixing.

The edges of the profile are sealed with polyurethane resin to ensure better watertight property.

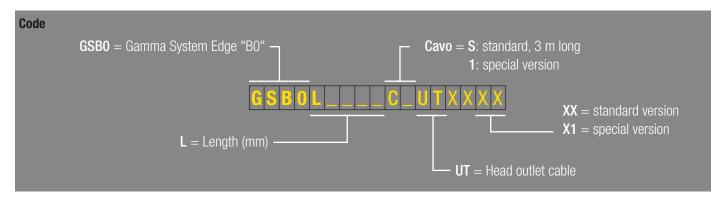
For the edge type "BO", the outlet cable can only be on the head side.

Different lengths of the cable available upon request (please indicate when ordering).

N.B. The product cannot be used as safety function



HOW TO ORDER AN EDGE TYPE "BO"



CABLE

S: CS - Standard cable 4x0.35 mm² FROR 300/500, 3 m in length

1: For lengths other than the standard one, please indicate the cable length, e.g. 10 m = C10.

Example 1: edge type "B0" 1000 mm in length with standard cable, e.g. 10 m = C10.

GSBOL1000CSUTXXXX (profile Type "A") sensitive area 910x910 mm

Example 2: edge type "B0" 1000 mm in length with cable 10 m in length and with 4-pole, M8 male connector.

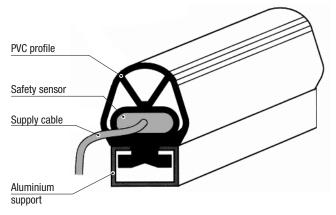
GSBOL1000C10UTXX1

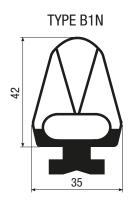
EDGE TYPE "B1N" AND "B2N"

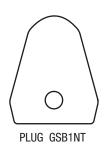
Profile made of black PVC for edges type B1N and B2N. The edges feature a sensor on the bottom part of the profile so to ensure sensitivity with front side operations, as well as with a max. angle of $\pm 45^{\circ}$.

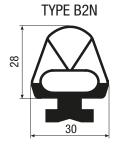
The ends of the profile are sealed with polyurethane resin to ensure better watertight property.

Different lengths of the outlet cable available upon request (please indicate when ordering).

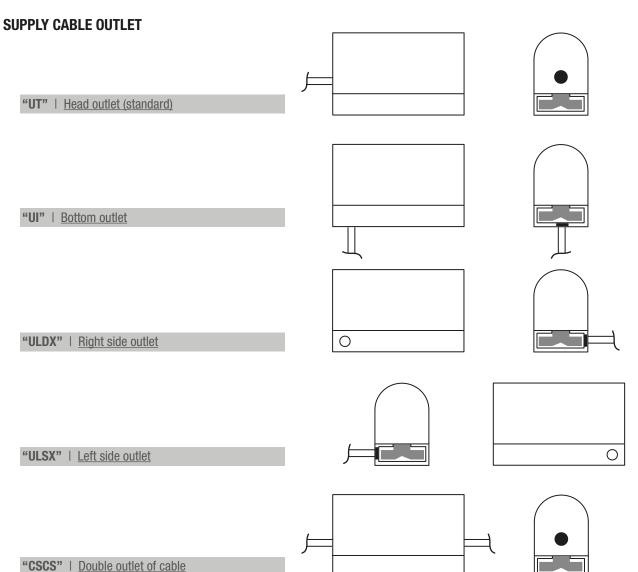








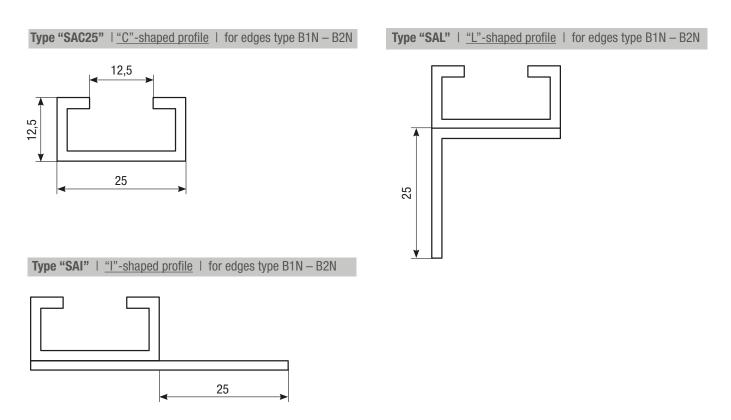




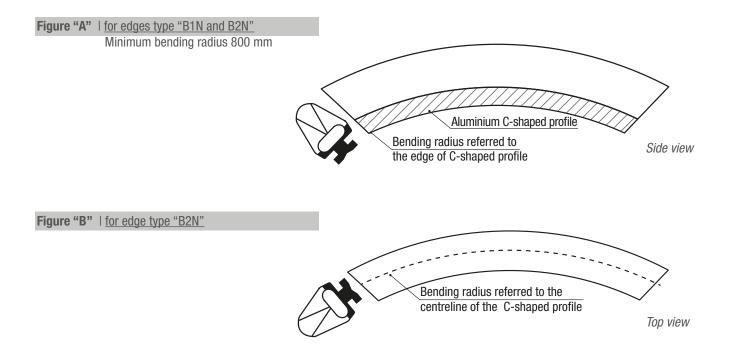
INFORMATION REQUIRED FOR COMPLETING THE SENSITIVE EDGE

The edges are supplied complete with an aluminium profile required for fastening. Three types of supports are available.

FASTENING SUPPORT

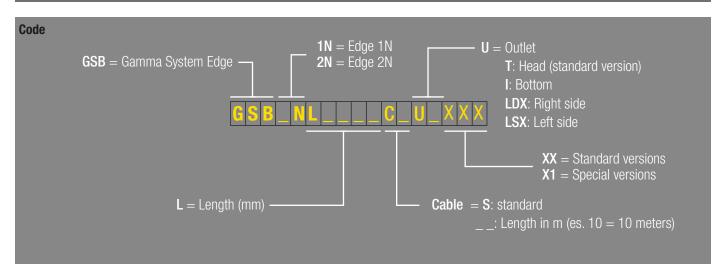


All edges listed can be supplied in curved version with the following bending radiuses:



Attention: Figure "A" AND Figure "B" not executable together on the same profile.

HOW TO ORDER AN EDGE TYPE "B1N" OR "B2N"



CABLE

- S: CS Standard Cable, 4x0.35 mm², 3 meters FROR 300/500
- __: For lengths other than the standard one, please indicate the cable length, e.g. 10 m = C10.

Example 1: edge type "B1N" 1000 mm in length with standard cable 3 m in length, head outlet, aluminium profile type SAC25.

GSB1NL1000CSUTXXX

Example 2: edge type "B1N" 1000 mm in length with standard cable 3 m in length, with M8 connector, aluminium profile SAI or SAL 25 or head outlet.

GSB1NL1000CSUTXX1

Example 3: edge type "B1N" 1000 mm in length with standard cable 3 m in length, standard side outlet (right), aluminium profile type SAC25.

GSB1NL1000CSULDXX

Example 4: edge type "B1N" 1000 mm in length with standard cable 3 m in length, with M8 connector, aluminium profile SAI or SAL 25 or side outlet (left).

GSB1NL1000CSULSX1

Example 5: edge "B1N" 1000 mm in length with standard cable 3 m in length, bottom outlet, aluminium profile type SAC25.

GSB1NL1000CSUIXXX

Example 6: edge "B1N" 1000 mm in length with cable 0.6 meters in length, head outlet, aluminium profile type SAC25

GSB1NL1000C06UTXX

Example 7: edge "B1N" 1000 mm in length, double outlet, standard cable 3 m in length, aluminium profile type SAC25.

GSB1NL1000CSCSUTX

Example 8: edge "B1N" 1000 mm in length, double outlet, cable with connector type M8M – M8F.

GSB1NL1000CSCSUT1

Sensor Type B0 Type B1N Type B2N Max operating angle α 90° 90° 80° Pre-run (test piece 0 80, at 100 mm/s) [mm] 3 6.6 m 7 Overrun (test piece 0 80, at 100 mm/s) - 17.3 mm at 250 N 9.1 mm at 250 N 10.1 mm at 400 N 1	TECHNICAL FEATURES — SENSITIVE EDGES										
Pre-run (test piece Ø 80, at 100 mm/s) [mm] 3	Sensor	Type B0	Type B1N Type B2N								
New Part	Max operating angle α	90°	90° 80)°						
19.3 mm at 400 N 10.1 mm at 400 N 21.3 mm at 600 N 13.1 mm at 600 N 14.1 mm at 600 N 13.1 mm at 600 N 14.1 mm at	Pre-run (test piece Ø 80, at 100 mm/s) [mm]	3	6.6		7						
test pieces Ø 80, a 100 mm/s) [N] Operating distance [mm] 3 5 Overrun operation [mm] 2 2 20 10 Material EPDM PVC Length * (upon request) [m] max 15 max 6 Weight [Rg/m] - 0.9 0.8 Mounting orientation - All Fastening material Double-sided adhesive tape Aluminium profile Chemical resistance Acids, atmospheric agents Oil, hydrocarbons Degree of protection IP 54 IP 65 Operating temperature +5°C to +60°C Storage Temperature +5°C to +60°C Max applicable thrust [N] 500 Power cord** 4x0.35 mm² Output contact N.O. Rated supply voltage 24 Vdc B₁₁₂ŋ sensor - 113000 80000 T₁₂₀ŋ (pars) control unit - 20 14 Dead surface 25 mm from each side Part of human body which can be detected*** Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Category - 8.58*10* 9.29*10* Sensor + GP02/E Sensor + GP04/T Category - 9.59 66 70 PHb_[/h] - 8.58*10* 9.29*10* No. of operations/year - 59 66 70 Max controllable length [m] - 12 20 EC Declaration - 200MAC0013 20CMAC0014 Other European Directives 2011/165/UE		-	19.3 mm at 400 N 10.1 mm at 400 N								
Overrun operation [mm] 2 20 10 Material EPDM PVC Length* (upon request) [m] max 15 max 6 Weight [kg/m] - 0.9 0.8 Mounting orientation - All Fastening material Double-sided adhesive tape Aluminium profile Chemical resistance Acids, atmospheric agents 0il, hydrocarbons Degree of protection IP 54 IP 65 Operating temperature +5°C to +60°C Max applicable thrust [N] 500 Power cord** 4x0.35 mm² Output contact N.0. Rated supply voltage 24 Vdc Brow Sensor - 113000 80000 Too [years] control unit - 25 mm from each side Part of human body which can be detected**** Hand, limb, body Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Sensor + GP02/E Sensor + GP02/E Sensor + GP04T Category - 0 0		-	137 141								
Material EPDM	Operating distance [mm]	3		5							
Length * (upon request) [m]	Overrun operation [mm]	2	20	1	0						
Weight [kg/m]	Material	EPDM	P	VC							
Mounting orientation	Length * (upon request) [m]	max 15	max 6								
Double-sided adhesive tape Chemical resistance Acids, atmospheric agents Dill, hydrocarbons	Weight [kg/m]	-	0.9 0.8								
Chemical resistance Acids, atmospheric agents Oil, hydrocarbons Degree of protection IP 54 IP 65 Operating temperature +5°C to +60°C Storage Temperature +5°C to +60°C Max applicable thrust [N] 500 Power cord*** 4x0.35 mm² Output contact N.O. Rated supply voltage 24 Vdc B ₁₀₀ sensor - 113000 80000 T ₁₀₀ [years] control unit - 20 14 Dead surface 25 mm from each side Part of human body which can be detected**** Hand, limb, body Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Sensor + GP02/E Sensor + GP02/E Sensor + GP04/E Category -	Mounting orientation	-	All								
Degree of protection IP 54 IP 65 Operating temperature +5°C to +60°C Storage Temperature +5°C to +60°C Max applicable thrust [N] 500 Power cord** 4x0.35 mm² Output contact N.O. Rated supply voltage 24 Vdc B₁co sensor - 113000 80000 T₁co [years] control unit - 20 14 Dead surface 25 mm from each side Part of human body which can be detected*** Hand, limb, body Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Sensor + GP02/E Sensor + GP02/E Sensor + GP04/T Category - 3 - 3 Sensor + GP02/E Sensor + GP04/T PFH₀[1/h] - 8.58*10*8 9.29*10*8 No. of operations/year - 5600 Usage categories - DC13 - 1.5 A AC1 5 (230) DC13 AC1 - 1.5 A AC1 - 1.5 A AC1 5 (230) DC13 AC1 - 1.5 A AC1 - 1.5 A AC1 - 1.5 A AC1 DC1 AC1 AC1 AC1 AC1 AC1 AC1 AC1 AC1 AC1 A	Fastening material	Double-sided adhesive tape	Aluminium profile								
Storage Temperature	Chemical resistance	Acids, atmospheric agents	Oil, hydrocarbons								
Storage Temperature	Degree of protection	IP 54	IP 65								
Max applicable thrust [N] 500 Power cord** 4x0.35 mm² Output contact N. 0. Rated supply voltage 24 Vdc B ₁₀₀ Sensor - 113000 80000 T ₁₀₀ [years] control unit - 20 14 Dead surface 25 mm from each side Part of human body which can be detected**** Hand, limb, body Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Sensor + GP02/E Sensor + GP02/E Sensor + GP02/T Category - 3 PL - d PFH₀[1/h] - 8.58*10-8 9.29*10-8 No. of operations/year - 5600 DC13 - 1.5 A AC15 (230) DC13 D.4 A 0.4 A Response time with control unit (test piece ø80 at 100 mm/sec T20°C) [ms] - 59 66 70 Max controllable length [m] - 12 20 EC Declaration - 20CMAC0013 20CMAC0014 Other European Directives 2012/19/UE RAEE </td <td>Operating temperature</td> <td colspan="7">+5°C to +60°C</td>	Operating temperature	+5°C to +60°C									
Power cord** 4x0.35 mm² Output contact N.O. Rated supply voltage 24 Vdc B₁00 sensor - 113000 80000 T₁00 [years] control unit - 20 14 Dead surface 25 mm from each side Part of human body which can be detected*** Hand, limb, body Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Sensor + GP02/E Sensor + GP02/E Sensor + GP04T Category - 3 - GP04T Category - d - - GP04T Category - d - - - GP04T Category - d -	Storage Temperature	+5°C to +60°C									
Output contact N.O. Rated supply voltage 24 Vdc B₁100 sensor - 113000 80000 T₁100 [years] control unit - 20 14 Dead surface 25 mm from each side Part of human body which can be detected*** Hand, limb, body Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Sensor + GP02/E Sensor + GP04T Category - 3 PL - d PFH₀[1/h] - 8.58*10*8 9.29*10*8 No. of operations/year - 5600 Usage categories - DC13 - 1.5 A AC15 (230) AC15 (230) DC13 AC1 - 1.5 A AC1 - 1.5 A AC1 - 1.5 A AC1 - 1.2 A O.4 A AC1 - 1.5 A AC1 - 1.5 A AC1 - 1.2 A O.4 AC1 - 1.5 A	Max applicable thrust [N]	500									
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Power cord**	4x0.35 mm ²									
B₁₀₀ sensor - 113000 80000 T₁₀₀ [years] control unit - 20 14 Dead surface 25 mm from each side Part of human body which can be detected*** Hand, limb, body Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Sensor + GP02/E Sensor + GP02/E Sensor + GP04/T Category - 3 PL - d PFH₀[1/h] - 8.58*10-8 9.29*10-8 No. of operations/year - 5600 Usage categories - DC13 - 1.5 A AC15 (230) DC13 (230) DC13 (24 AC1 - 1.5 AC1 (230) DC13 (230) DC13 (24 AC1 - 1.5 AC1 (23	Output contact	N.O.									
T₁₀₀ [years] control unit - 20 14 Dead surface 25 mm from each side Part of human body which can be detected*** Hand, limb, body Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Sensor + GP02/E Sensor + GP02/E GP04T Sensor + GP02/E GP04T Category - 3 PL - d PFH₀ [1/h] - 8.58*10-8 9.29*10-8 No. of operations/year - 5600 Usage categories - DC13 - 1.5 A AC15 (230) AC13 (2.4 A) DC13 (2.4 A) Response time with control unit (test piece Ø80 at 100 mm/sec T20°C) [ms] - 59 66 70 Max controllable length [m] - 12 20 EC Declaration - 20CMAC0013 20CMAC0014 Other European Directives 2012/19/UE RAEE 2011/65/UE ROHS	Rated supply voltage										
Dead surface 25 mm from each side Hand, limb, body	B _{10D} sensor	-	113000 80000								
Dead surface 25 mm from each side Part of human body which can be detected**** Hand, limb, body Reference Standard - EN 13856-2:2013; EN ISO 13849-1 Safety Parameters: Sensor + Control Unit Sensor + GP02/E Sensor + GP02R.T Sensor + GP04T Category - 3 - 4 - 4 - 4 - 4 - 4 - 2	T _{10D} [years] control unit	-	20 14								
Reference Standard	Dead surface										
Reference Standard	Part of human body which can be detected***										
Category Category		-									
PL - d PFH _D [1/h] - 8.58*10-8 9.29*10-8 No. of operations/year - 5600 Usage categories - DC13 - 1.5 A AC15 (230) DC13 AC1 - 1.5 A 1.2 A 0.4 A Response time with control unit (test piece ø80 at 100 mm/sec T20°C) [ms] - 59 66 70 Max controllable length [m] - 12 20 EC Declaration - 20CMAC0013 20CMAC0014 Other European Directives 2012/19/UE RAEE 2011/65/UE ROHS	Safety Parameters: Sensor + Control Unit		Sensor + GP02/E								
PFH _D [1/h] - 8.58*10 ⁻⁸ 9.29*10 ⁻⁸ No. of operations/year - 5600 Usage categories - DC13 - 1.5 A AC15 (230) AC1 - 1.5 A I.2 A O.4 A Response time with control unit (test piece Ø80 at 100 mm/sec T20°C) [ms] - 59 66 70 Max controllable length [m] - 12 20 EC Declaration - 20CMAC0013 20CMAC0014 Other European Directives 2012/19/UE RAEE 2011/65/UE ROHS	Category	-	3								
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Usage categories - DC13 - 1.5 A AC15 (230) DC13	PFH _D [1/h]	-	8.58*10 ⁻⁸ 9.29*10 ⁻⁸		*10-8						
Control Cont	No. of operations/year	-	5600								
Ø80 at 100 mm/sec T20°C) [ms] - 59 66 70 Max controllable length [m] - 12 20 EC Declaration - 20CMAC0013 20CMAC0014 Other European Directives 2012/19/UE RAEE 2011/65/UE ROHS	Usage categories	-		` '							
EC Declaration - 20CMAC0013 20CMAC0014 Other European Directives 2012/19/UE RAEE 2011/65/UE ROHS		-	59	66	70						
Other European Directives 2012/19/UE RAEE 2011/65/UE ROHS	Max controllable length [m]	-	12 20		0						
2012/19/UE RAEE 2011/65/UE ROHS	EC Declaration	- 20CMAC0013 20CMAC0014									
2011/65/UE ROHS	Other European Directives										
	2012/19/UE	RAEE									
Regulation (CE) n. 1907/2006 REACH	2011/65/UE		ROHS								
	Regulation (CE) n. 1907/2006	REACH									

^{*} The max length for the edge assembled is 6000 mm

** For length over 20 m, use wires with section of 1 mm²

*** Not suitable to detect fingers.

CONDUCTIVE EDGES

PRE-ASSEMBLED OR "DO-IT-YOURSELF" VERSION



Pre-assembled or "do-it-yourself" version (cut and mounting of accessories by the customer/installer)

The following types are available:

Conductive edge type B1NC 8.2 k Ω

Conductive edge type B1NC-AG with universal foot 8.2 k Ω

Conductive edge type B1NC-AGB with lips and universal foot 8.2 k Ω

Conductive edge type B2C 8.2 kΩ

Conductive edge type B2C-AG with universal foot 8.2 kΩ

Conductive edge type B2C-AGB with lips and universal foot 8.2 k Ω

Conductive sensor type B0C 8.2 $k\Omega$

Conductive edge type BOC-AG with universal foot 8.2 k Ω

CONDUCTIVE EDGE 8.2 KΩ

It consists of a TPE thermoplastic profile with two internal co-extruded parts made of conductive plastic material (sensor) and two copper wires, to stabilize the resistive value of the contact over the entire length of the edge.

Particularly suitable for outdoor use, in any type of environment and at any temperature (-15°C to +55°C). It can be supplied as a "**do-it-yourself**" version, with a series of accessories allowing the customer/installer to implement the edge directly on the machine/system.

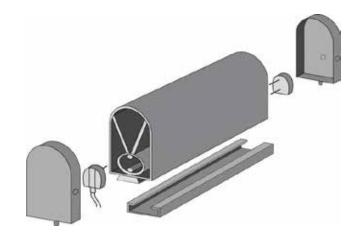
Upon request, the edge can be supplied assembled, tailor-cut to measure and complete with all accessories.

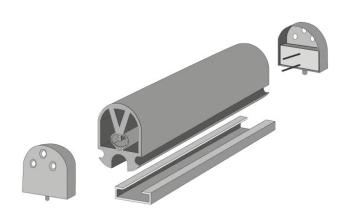
The supply of the system is made by means of a 2-wire electric cable, 2x0.35 mm2 CEI 20-22 with die-cast needle connector to allow easy fitting into the two chambers containing the copper cable. Standard length of cable: 3 m.

The electric circuit is closed by a needle connector containing an electric resistance, 8.2kOhm.

The ends of the edge are sealed by means of special end caps which, sealed with a special sealant, ensure better watertight property.

The standard outlet of the supply cable is at the end of the profile. If side or bottom part outlet is needed, please indicate when ordering. For the "do-it-yourself" version, the cable outlet will be implemented by drilling the cable hole into the terminal end cap.

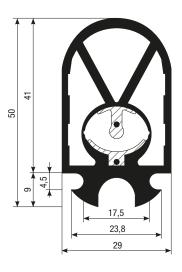




EDGES AVAILABLE

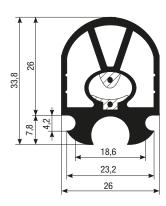
Type B1NC (roll of 25 m) Fastening supports:

- -SAC29
- -SAL29
- -SAI29



Type B2C (roll of 25 m) Fastening supports:

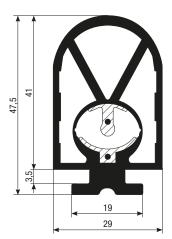
- -SAC29
- -SAL29
- -SAI29



Type B1NC-AG

(roll of 25 m) Universal foot Fastening supports:

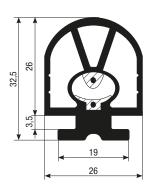
- -SAC25
- -SAL25
- -SAI25



Type B2C-AG

(roll of 25 m) Universal foot Fastening supports:

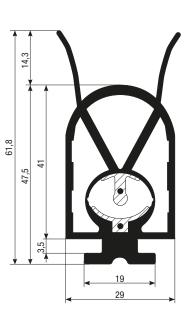
- -SAC25
- -SAL25
- -SAI25



Type B1NC-AGB

With lips (roll of 25 m) Fastening supports:

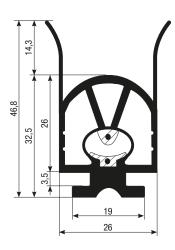
- -SAC25
- -SAL25
- -SAI25



Type B2C-AGB

With lips (roll of 25 m) Universal foot Fastening supports:

- -SAC25
- -SAL25
- -SAI25



Type BOC

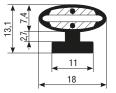
(roll of 100 m)



Type BOC-AG

(roll of 100 m) Universal foot Fastening supports:

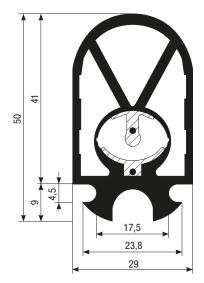
-SAC15

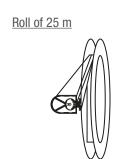


All edges are supplied in rolls, diameter 120x20 cm

Upon request the sensitive edges can be supplied in conformity with the EN 45545-2:2013+A1:2015.Standard.

SENSITIVE EDGE TYPE "B1NC"





"DO-IT-YOURSELF" VERSION

Please order the single components according to the following pattern:

- 1 Pack of profile type **B1NC profile** (standard roll of 25 m)
- 1 Connector with electric cable type KCC
- 1 Needle connector type KCR (with resistance)
- 1 Kit containing 2 off closing end cap type TC1
- 1 Primer bottle (10ml) code PR
- 1 Sealant bottle (10ml) code CY

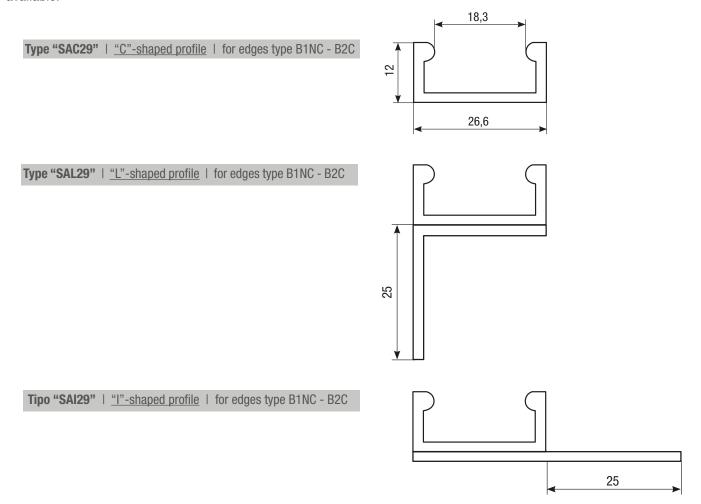
CONNECTORS

KCC | Connector with cable | Cable length 3 m

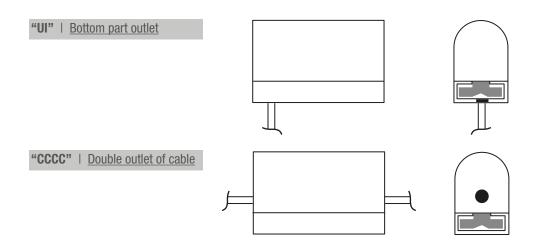
KCR | Connector with resistance $8.2 \text{ k}\Omega$ TC1 | Closing end caps | Pack of 2 pcs.

ALUMINIUM SUPPORT FOR EDGE FASTENING

The edge fastening is carried out by installing the edge on a suitable aluminium support. Three types of supports are available.



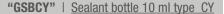
SUPPLY CABLE OUTLET



SEALANTS FOR "DO-IT-YOURSELF" EDGES

"GSBPR" | Primer bottle 10 ml type PR

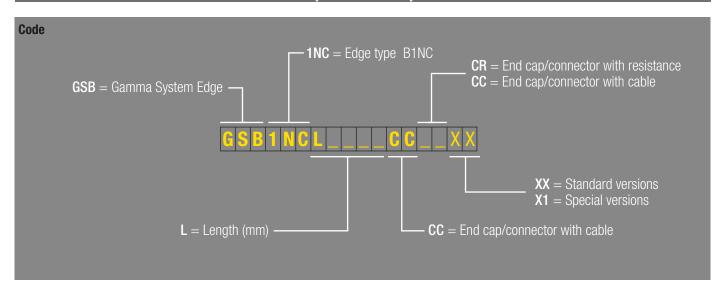








HOW TO ORDER AN EDGE TYPE "B1NC" (ASSEMBLED)



X: Standard Version with:

- End cap/connector with cable (2x0.35 mm², 3 m in length, FROR 300/500)
- End cap/connector with resistance
- Aluminium support type SAC29

1: Special Version, e.g.:

- Cable length other than the standard one (standard 3 m). Please indicate the cable length, e.g. 10 =C10.
- Aluminium support Type SAL29 or SAl29

Example 1: edge type "B1NC" 1000 mm in length, with end cap/connector with standard cable 3 m in length and end cap/connector with resistance, aluminium profile type SAC29

GSB1NCL1000CCCRXX

Example 2: edge "B1NC" 1000 mm in length with end cap/connector with standard cable, 3 m in length and end cap/connector with resistance, aluminium profile type SAL29

GSB1NCL1000CCCRX1

Example 3: edge "B1NC" 1000 mm in length with end cap/connector with standard cable and end cap/ connector with resistance, aluminium profile type SAI29

GSB1NCL1000CCCRX2

Example 4: edge "B1NC" 1000 mm in length with double standard cable outlet, 3 m in length, aluminium profile type SAC29

GSB1NCL1000CCCCXX

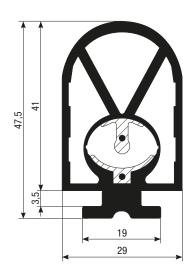
Example 5: edge "B1NC" 1300 mm in length with double standard cable outlet, 3 m in length, aluminium profile SAL29

GSB1NCL1300CCCCX1

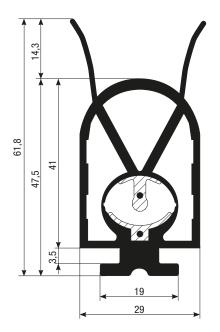
SENSITIVE EDGE TYPE "B1NC-AG" AND "B1NC-AGB"

The edge type B1NC-AG differs from type B1NC in the anchoring foot, which has been studied to make it interchangeable with most of profiles on the market, and for its completion accessories.

B1NC-AG Universal foot



B1NC-AGB with lips and universal foot





"DO-IT-YOURSELF" VERSION

Please order the single components according to the following pattern:

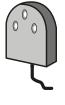
- 1 Pack of profile type B1NC-AG or B1NC-AGB (standard roll of 25 m)
- 1 **Kit of end cap/needle connectors type KC1** (1 end cap/connector with electric cable type KC1AGC + 1 end cap / connector with resistance type KC1AGR)
- 1 **aluminium support**, unit of measure expressed in linear meters (type SAC25 SAL25 SAl25 for edge fastening)
- 1 Primer bottle (10ml) code PR
- 1 Sealant bottle (10ml) code CY

CONNECTORS

Kit of end caps/connectors type GSB1NCAGKC1AG containing:

KC1AGC | End cap/connector with cable | Length 3 m

KC1AGR | End cap/connector with resistance

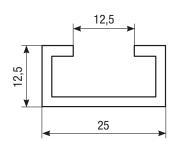


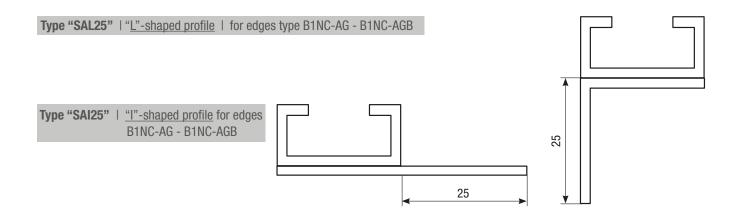


ALUMINIUM SUPPORT FOR EDGE FASTENING

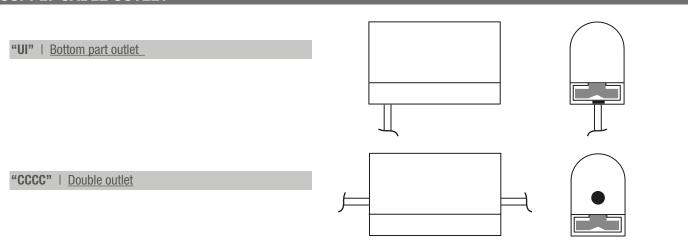
The edge fastening is realised by installing the edge on a suitable aluminium support. Three types of supports are available.

Type "SAC25" | "C"-shaped profile | for edge type B1NC-AG - B1NC-AGB

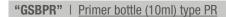




SUPPLY CABLE OUTLET



SEALANTS FOR "DO-IT-YOURSELF" EDGES



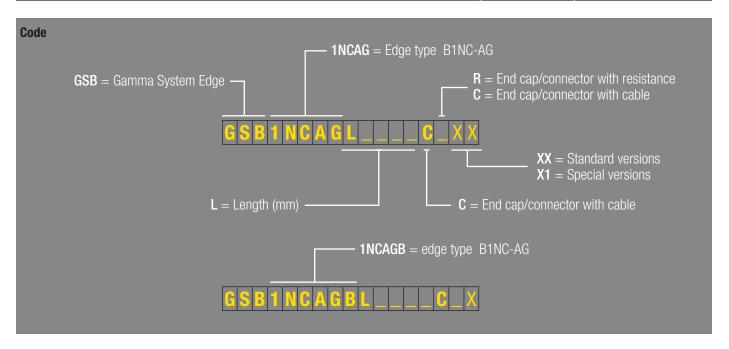


"GSBCY" | Sealant bottle (10ml) type CY

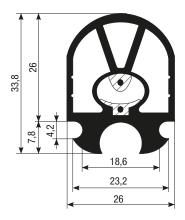




HOW TO ORDER AN EDGE TYPE "B1NC-AG" AND "B1NC-AGB" (ASSEMBLED)



SENSITIVE EDGE TYPE "B2C"





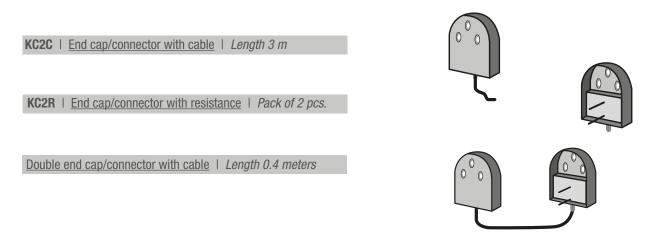


"DO-IT-YOURSELF" VERSION

Please order the single components according to the following this pattern:

- 1 Pack of **profile B2C** (standard roll of 25 m)
- 1 **kit end cap/needle connectors** type KC2 (1 end cap/connector with electric cable type KC2C + 1 end cap/connector with resistance type KC2R)
- 1 aluminium support with unit of measure expressed in linear meters (type SAC29 SAL29 SAl29 for edge fastening)
- 1 Primer bottle (10ml) code PRR
- 1 Sealant bottle (10ml) code CY

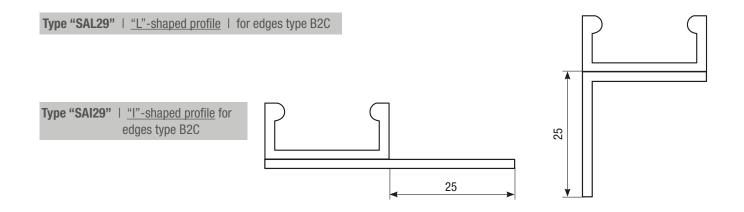
CONNECTORS



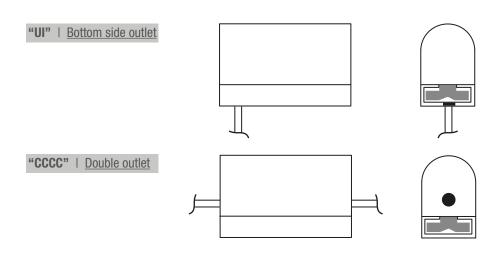
ALUMINIUM SUPPORT FOR EDGE FASTENING

The edge fastening is realised by installing the edge on a suitable aluminium support. Three types of supports are available.

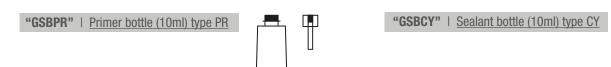
Type "SAC29" | "C"-shaped profile | for edges type B2C 26,6



SUPPLY CABLE OUTLET

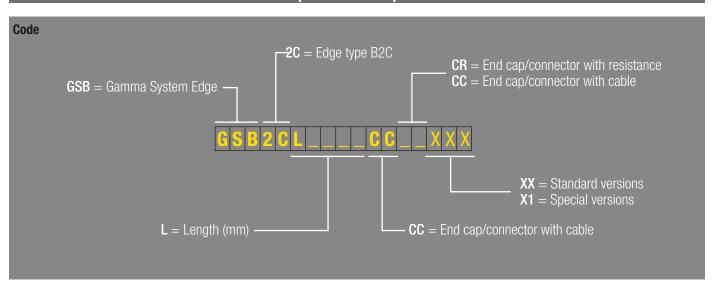


SEALANTS FOR "DO-IT-YOURSELF" EDGES





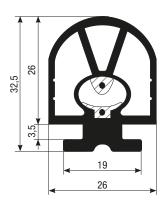
HOW TO ORDER AN EDGE TYPE "B2C" (ASSEMBLED)



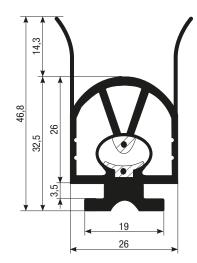
SENSITIVE EDGE TYPE "B2C-AG" AND B2C-AGB"

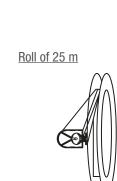
The edge type B2C-AG differs from type B2C in the anchoring foot, which has been studied to make it interchangeable with most of profiles on the market, and for its completion accessories.

TYPE B2C-AG Universal foot



TYPE B2C-AGB with lips and universal foot





ROLL OF 25 M

Please order the single components according to the following this pattern:

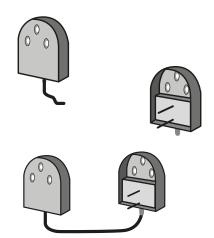
- 1 Pack of profile type B2C-AG or B2C-AGB (standard roll 25 meters)
- 1 **Kit end cap/needle connectors** type KC2 (1 end cap/connector with electric cable type KC2C + 1 end cap/connector with resistance type KC2R).
- 1 aluminium support with unit of measure in linear meters (type SAC25 CAL25 SAI25 for edge fastening)
- 1 Primer bottle (10ml) code PR
- 1 Sealant bottle (10ml) code CY

CONNECTORS

KC2C | End cap/connector with cable | Length 3 meters

KC2R | End cap/connector with resistance | Pack of 2 pcs.

Double end cap/connector with cable | Length 0.4 meters

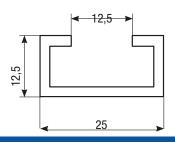


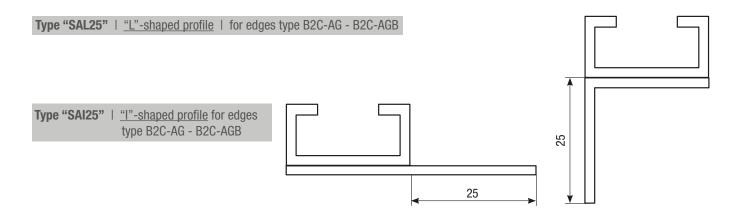
ALUMINIUM SUPPORT FOR EDGE FASTENING

The fastening is carried out by installing the edge on a suitable aluminium support.

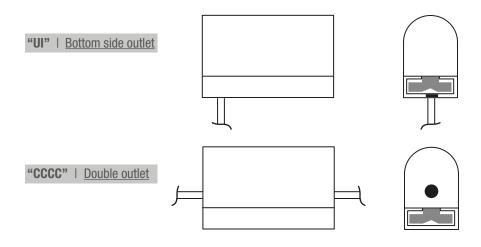
Three types of support are available.

Type "SAC25" | "C"-shaped profile | for edges type B2C-AG - B2C-AGB

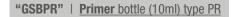




SUPPLY CABLE OUTLET



SEALANTS FOR "DO-IT-YOURSELF" EDGES



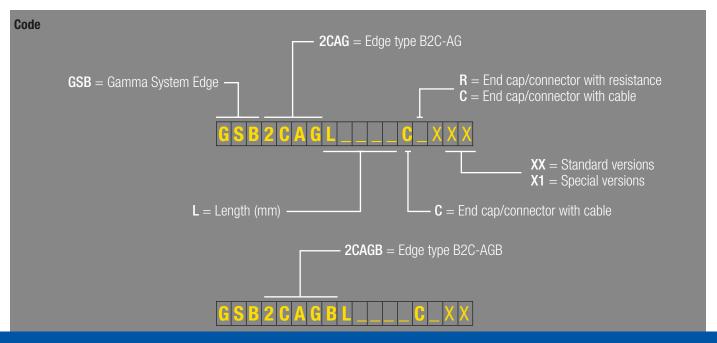


"GSBCY" | Sealant bottle (10ml) type CY





HOW TO ORDER AN EDGE TYPE "B2C-AG" AND "B2C-AGB" (ASSEMBLED)

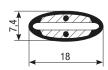


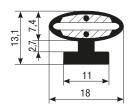
SENSITIVE EDGE TYPE "BOC" AND "BOC-AG"

TYPE BOC

TYPE BOC-AG Universal foot

Roll of 100 m







N.B. Upon request the sensitive edge can be supplied in conformity with the EN 45545-2-2013+A1:2015 Standard.

"DO-IT-YOURSELF" VERSION

Please order the single components according to the following pattern:

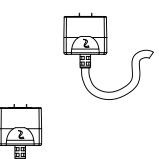
- 1 Pack of **profile BOC** (standard roll of 100 meters)
- 1 **kit end cap/needle connectors** type KCDAG (1 end cap/connector with resistance type KCOAGR + 1 end cap/connector with electric cable type KCOAGC)
- 1 **aluminium support** with unit of measure expressed in linear meters (type SAC15 for edge fastening type BOC-AG)
- 1 Primer bottle (10ml) code PR
- 1 Sealant bottle (10ml) code CY

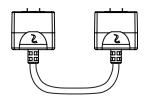
CONNECTORS

KCOC | End cap/connector with cable | Length 3 m

KCOR | End cap/connector with resistance | *Pack of 2 pcs.*

Double end cap/connector with cable | Length 0.17 m or 0.5 m

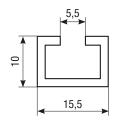




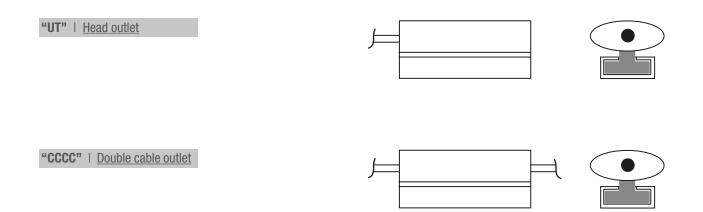
ALUMINIUM SUPPORT FOR EDGE FASTENING

The fastening of the edge type BOC-AG is carried out by installing the edge on a suitable aluminium support.

Tipo "SAC15" | "C"-shaped profile | for edge type BOC-AG



SUPPLY CABLE OUTLET



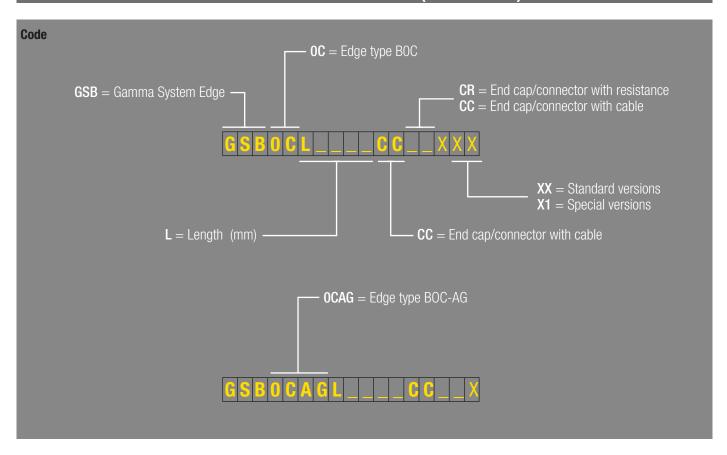
CABLE

S: *CS* - *Standard Cable*, **2x0.35** mm² 3 m in length, FROR 300/500 ___: For lengths other than the standard one, please indicate the cable length e.g.10 m = **C10**.

SEALANTS FOR "DO-IT-YOURSELF" EDGES



HOW TO ORDER AN EDGE TYPE "BOC" AND "BOC-AG" (ASSEMBLED)



TECHNICAL FEATURES - SENSITIVE EDGES										
Sensor	Type B1	NC - Type I	B1NC-AG	Type B	2C - Type	B2C-AG				
Max operating angle α	90°									
Pre-run (test piece Ø 80 - 100 mm/sec) [mm]		5.05			5.40					
Overrun (test pieces Ø 80 - 10 mm/sec)		3.28 mm at 250N 7.94 mm at 400N 3.28 mm at 250N 4.18 mm at 400N 6.88 mm at 600N								
Max operating force (test piece Ø 80 - 100 mm/sec)	146 N (-15°C) 84 N (-15°C)									
Max response time with Gamma System control units [ms]	50 54									
Material	TPE (black colour)									
Length*		Mounted v	ersion, max	6 m or 25	m-long roll					
Max length of sensor [m]	25 (can be controlled via control unit)									
Weight [kg/m]	0.6 0.4									
Mounting orientation	All									
Fastening material	Aluminium profile standard Length = 6 m									
Dimensions of non-sensitive surface	40 mm from each end									
Operating temperature	+5°C to +55°C									
Storage temperature	+5°C to +55°C									
Chemical resistance	See User Manual									
Max applicable thrust [N]	500									
Degree of protection (EN 60529)	IP65									
Power cord**	2x0.35 mm ²									
Output contact	N.O.									
Max. length of connection cables [m]	100									
Rated supply voltage	24 Vdc									
Max contact voltage [V]	30									
Max contact current [mA]	30									
B _{10D} sensor	192000									
T _{10D} [years] Control unit	> 20									
Part of human body which can be detected***	Hand, limb, body									
Reference standard	EN ISO 13856-2:2013; EN ISO 13849-1; EN 12978:2009									
Safety Parameters: Sensor + Control Unit	Sensor + GP02R	Sensor + GP02R-C	Sensor + GP04R	Sensor + GP02R	Sensor + GP02R-C	Sensor + GP04R				
Category	3									
PL	d									
PFH _D [1/h]	8.58*10 ⁻⁸ 9.29*10 ⁻⁸		8.58*10 ⁻⁸ 9.29*10 ⁻⁸		9.29*10-8					
No. of operations/year****	9000									
Usage categories	AC15 (230) 4A	AC15 (230) / DC13 (24) 3A	DC13 0.4A	AC15 (230) 4A	AC15 (230) / DC13 (24) 3A	DC13 0.4A				
EC Declaration	16CMAC0044			16CMAC0045						
Other European Directives	'									
2012/19/UE	RAEE									
2011/65/UE	ROHS									
Regulation (EC) n°1907/2006	REACH									

^{*} The maximum length for the edge assembled is 6000 mm. For longer lengths they can be split into more parts and then connecting the sensors in series between them.

^{**} For length over 20 meters, use wires with section of 1 mm^2

^{***} Not suitable to detect fingers.

^{****} Considered the maximum number of operations.

TECHNICAL FEATURES - SENSITIVE EDGES Type BOC-AG Sensor Type BOC Max operating angle α 90° Pre-run (test piece Ø 80 - 100 mm/sec) [mm] 1.9 3 mm at 250 N Overrun (test piece Ø 80, 10 mm/sec) 3.3 mm at 400 N 4.3 mm at 600 N Max operating force 140 (test piece Ø 80, 10 mm/sec) [N] Response time with Gamma System control < 54 units [ms] Material TPE (black colour) Mounted version, max 6 m or roll Length* Roll of 100 m of 100 m Max length of sensor [m] 25 (can be controlled via control unit) Weight [kg/m] 0.12 NA Aluminium profile - standard L = 6 m**Fastening Material** Dimensions of non-sensitive surface 2 mm from each end +5°C to +55°C Operating temperature +5°C to +55°C Storage temperature See User Manual Chemical resistance Max applicable thrust [N] 500 Degree of protection (EN 60529) **IP65** 200000 B_{10D} sensor T_{10D} [years] Control unit 20 Power cord** 2x0.25 mm² Output contact N.O. Max length of connection cables [m] 100 Rated supply voltage 24 Vdc Part of human body which can be detected *** Hand, limb, body Reference standard EN ISO 13856-2:2013; EN ISO 13849-1; EN ISO 12978:2003+A1:2009 Sensor + GP02R Sensor + GP02R-C Sensor + GP04R Safety Parameters: Sensor + Control Unit Category 3 PL d $PFH_D [1/h]$ 8.58*10-8 9.29*10-8 No. of operations/year **** 10000 Usage categories DC13 1 A AC15 (230)/DC13 (24) 3A DC13 0,4A Response time with control unit 23 (test piece Ø 80, a 100 mm/s, T20°C) [ms] **EC** Declaration 20CMAC0015 Other European Directives 2012/19/UE **RAEE** 2011/65/UE **ROHS** Regulation (CE) n°1907/2006 **REACH**

^{*} The maximum length for the sensor assembled is 6000 mm. For longer lengths they can be split into more parts by connecting in series the sensors between them.

^{**} For length over 20 meters, use wires with section of 1 mm²

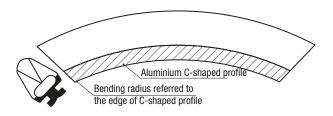
^{***} Not suitable to detect fingers.

^{****} Considered the maximum number of operations.

SPECIAL WORKS

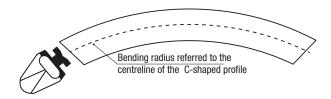
All edges listed can be supplied in curved version with minimum bend radius of 500 mm.

Figure "A" | For edges type "B1NC" - "B1NC-AG" - "B2C" - "B2C-AG"



Side view

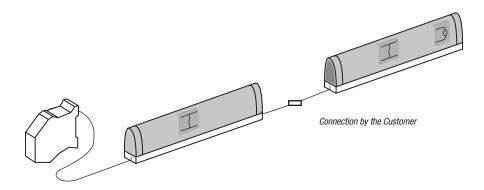
Figure "B" | For edges "B1NC" - "B1NC-AG" - "B2C" - "B2C-AG" - "B0C" - "B0C-AG"



Top view

Attention: Figure "A" and Figure "B" not executable together on the same profile

CONNECTION IN SERIES OF 2 OR MORE RESISTIVE EDGES 8.2Ω



In case of two or more resistive sensors connected "IN SERIES", in order to ensure correct connection, the first sensor shall be provided with the input and output cable and the last sensor of the series with the input cable and final resistance (see figure).

In case of "DO-IT-YOURSELF" version, the following accessories shall have to be provided for connecting in series more resistive sensors. *Example of order for connecting two sensors:*

- For type **B1NC**:
 - 3 needle connectors with cable type KCC (code GSB1NKCC)
 - 1 needle connector with resistance type KCR (code GSB1NKCR)
 - 2 packs of closing end caps type TC1 (code GSB1NCTC1)
- For type **B2C**:
 - 3 needle connectors with cable type KC2C (code GSB2CKC2C)
 - 1 needle connector with resistance type KC2R (code GSB2KC2R)
- For type **BOC**:
 - 3 needle connectors with cable type KCOC (code GSBOCKCC)
 - 1 needle connector with resistance type KCOR (code (code GSBOCKCR)



